

LFG-1310
FUNCTION GENERATOR
SERVICE MANUAL

NOTE

These servicing instructions are for use by qualified personnel only. To avoid electrical shock, do not perform any servicing other than that contained in the service manual unless you are qualified to do so.

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1. SPECIFICATIONS

Frequency Range:	0.01Hz to 10MHz, 9 ranges
Accuracy:	$\times 0.01$ to $\times 100$ k ranges . . . $\pm 5\%$ of full scale $\times 1M$ range . . . $\pm 10\%$ of full scale
Waveforms:	Sine wave, triangle wave, square wave, ramp wave, and pulse wave
Sine wave:	
Flatness:	0.01Hz to 100kHz . . . ± 0.3 dB 100kHz to 10MHz . . . ± 1 dB
Distortion:	10Hz to 50kHz . . . 0.5% or less
Triangle wave:	
Linearity error:	1% at 100Hz
Square wave:	
Rise/fall time:	25ns or less (with max. output)
Symmetry Variation:	20:80 to 80:20 (0.01Hz to 1MHz)
Operation Mode:	
CW:	Continuous generation
TRIG/GATE:	TRIG . . . one cycle oscillation triggered by input signal GATE . . . oscillation only when input is HI
Frequency range:	0.1Hz to 1MHz
Input voltage:	TTL
Input frequency:	DC to 100kHz
Start/stop phase:	Variable
BURST:	Burst wave oscillation for gate time of 1ms to 10s by built-in oscillator. ON/OFF time is symmetrical and variable.
SWEEP:	
Sweep mode:	Selection of linear and logarithmic sweeps
Sweep time:	1ms to 10s, 2 ranges, continuously variable. Fly-back time interval is symmetrical and variable.
Sweep width:	Max. 1:100, continuously variable (sweep start frequency can be specified.)
Output Characteristics:	
Output level:	20Vp-p (output terminal open)
Attenuator:	0, 20, 40, and 60dB, continuously variable
Output impedance:	50ohms $\pm 10\%$
DC offset:	Max. ± 10 V (output opened)
SYNC output:	TTL level (duty cycle are symmetrical and variable.)
GCV output:	Voltage output in proportion to frequency, 0 to 5V (max. frequency in each range)
SWEEP output:	Sweep output in sweep mode, 0 to -5V
SWEEP/BURST gate out:	TTL level
Amplitude Modulation (AM):	Modulation level . . . 0 to 100%, continuously variable Input signal level . . . max. 5Vp-p Suppressed-carrier mode
External Control of Frequency (VCG):	
Frequency range:	Max. 1000:1, with frequency dial set to "10"
Input level:	0 to -5V ($\pm 20\%$) (frequency is decreased by negative voltage)
Power Supply:	100 VAC $\pm 10\%$ 50/60Hz 30VA 120, 200, 220, and 240V available by adjusting the power transformer tap
Size and Weight:	300(W) x 100(H) x 300(D)mm, approx. 3.5kg
Accessories:	Connection cable: LC-204B (50-ohm BNC-clip cable) x 1 Instruction manual x 1 Option: 50-ohm terminator LT-2049

Remarks: 1. The specifications described above are applicable at a temperature of 23°C
 +5°C and a relative humidity of 40 to 85%.
2. Unless otherwise stated, the frequency dial is set to 1 to 10, and SYMMETRY is set OFF for the specification data.

2. TEST EQUIPMENT REQUIRED

The following test equipment is required for calibration and servicing of the Model LFM-1310. The suggested specifications are the minimum necessary for proper calibration of this instrument.

<u>Test Equipment</u>	<u>Minimum Spec</u>
- Multimeter	0 - 20V Accuracy < 0.1% 3-1/2 digit
- Oscilloscope	10mV sensitivity 100MHz bandwidth Delayed sweep Low capacitance probe
- Frequency Counter	0.01Hz - 10MHz
- Distortion Meter	1kHz 1% full scale
- Audio Generator	1kHz sine wave
- Function Generator	100kHz TTL signal
- 50 ohm Terminator	Feedthrough

3. CALIBRATION PROCEDURE

3.1 General

- Calibration should be performed after a 30 minute warm-up period. It should also be confirmed that the unit is connected to the rated power line voltage.
- During the adjustment procedure, remove the case only when necessary and replace immediately after making an adjustment. This will maintain all circuits at constant operating temperature.
- All adjustments should be completed in the given order, because some adjustments interact with others.

3.2 Initial Control Settings

- The initial control settings to be used for each check and adjustment are listed below. Any variations from these settings are stated in the applicable procedure.

FREQ Dial	10
FREQ RANGE	x100
MODE	CW
FUNCTION	Sine wave
OUTPUT	
DC OFFSET	OFF
ATTENUATION	0dB
VARIABLE	Fully clockwise
SWEEP/BURST/AM MOD	
SYMMETRY	OFF
VARIABLE	Center
AM CARRIER LEVEL	0
TIME	1-100ms
START/MOD LEVEL	Center
SET	START
LIN-LOG	LIN
AM	OFF
TRIG START LEVEL	Center
SYMMETRY	OFF

3.3 Power Supply

- Connect the DC voltmeter between TP3(+17V line) and/or TP4(-17V line), on the pc board(T-3571), and chassis.
- Adjust VR8(T-3571) so that the voltages at the TP3 and TP4 are exactly same absolute value.

- Check all supplies according to Table 3-1.

Voltage	Test point
+14V	D43(T-3570) anode
-14V	D44(T-3570) cathode
+6V	Junction of R53 and R54
+5V	IC13(T-3570) pin3
+5V1	D42(T-3570) cathode

Table 3-1

3.4 Offset Adjustment-1 (Current source)

- Set: FREQ Dial Fully counterclockwise
- FREQ RANGE x100
- Connect the DC voltmeter between TP4 and TP5(T-3570). Note the voltage reading to three places of decimal. Remove the voltmeter.
- Connect the DC voltmeter between TP2 and TP3(T-3570).
- Adjust VR3(T-3570) for exactly same voltage as above noted.

3.5 Buffer Amplifier

- Set: FREQ Dial Fully counterclockwise
- FREQ RANGE x100
- FUNCTION Square wave
- SYMMETRY On
- Connect the oscilloscope to OUTPUT connector and set the TIME/DIV control to 0.1mS, SLOPE button to +. Adjust TIME VARIABLE control for 1 cycle display.

(1) Bias Adjustment

- Adjust VR6(T-3570) to the center of the stable oscillation range when rotate the SYMMETRY control at both extreme positions.

(2) Symmetry Checking

- Expand the negative going edge, located at the center area of the graticule, 100 times using the delayed sweep mode of the oscilloscope as shown in Figure 3-1.



Figure 3-1

Observe this point

- The displacement of the positive and negative going edge should be less than 0.4%(4 divisions) when switch the SLOPE button between + and -.

3.6 Offset Adjustment-2 (Tuning Amplifier)

- Connect the junction of R1 and VR1(T-3570) to chassis by short clip lead.
- Connect the DC voltmeter to TP2(T-3570).
- Adjust VR2(T-3570) for a voltmeter reading of 0.000V.

3.7 Frequency Adjustment-1(1kHz)

- Set: FREQ Dial 10
FREQ RANGE x100
FUNCTION Square wave

- Connect the frequency counter to OUTPUT connector.
- Adjust VR1(T-3570) for a frequency reading of 1.005kHz.

3.8 Symmetry Adjustment-1(Dial "1")

- Set: Same as 3.7
- Connect the frequency counter to OUTPUT connector.

Connect the oscilloscope to SYNC OUT connector and set the TIME/DIV control to 0.1mS/DIV for 1 cycle display.

- Connect the DC voltmeter to TP1(T-3570) and note the voltage. Call the voltage -V.
- Rotate the FREQ Dial clockwise until the voltage reading becomes -V/10.

- Adjust VR4 and VR5(T-3570) alternately to obtain an 100Hz, symmetrical square wave.

3.9 Dial Settings

- Set: FREQ Dial 1
FREQUENCY RANGE x100

- Connect the frequency counter to OUTPUT connector.
- The frequency reading should be between 97Hz and 103Hz.
- If not, reset the FREQ Dial by two set screws on the dial knob for frequency reading of 100Hz then repeat step 3.7 and 3.8 to re-adjust the frequency.

3.10 Frequency Adjustment-2(10Hz)

- Set: FREQ Dial 10
FREQ RANGE x1
FUNCTION Square wave

- Connect the frequency counter to OUTPUT connector.
- Adjust VR8(T-3570) for a frequency reading of 10.00Hz.

3.11 Symmetry Adjustment-2(x1 RANGE)

- Set: FREQ Dial 1
FREQ RANGE x1
FUNCTION Square wave

- Connect the oscilloscope to OUTPUT connector and set the TIME/DIV control to 0.1S/DIV then expand the sweep width 10 times using horizontal magnifier mode.
- Adjust VR7(T-3570) precisely so that the displacement of the positive and negative going edge of the square wave should be less than 0.5%(0.25 division) when switch the SLOPE button between + and -. Refer to Figure 3-1.

3.12 Frequency Adjustment-3

(1) 1MHz

- Set: FREQ Dial	10
FREQ RANGE	x100k
FUNCTION	Square wave

Connect the frequency counter to OUTPUT connector.

- Adjust VC1(T-3570) for a frequency reading of 1.000MHz.

(2) 10MHz

- Set: FREQ Dial	10
FREQ RANGE	x1M

- Adjust VC4(T-3570) for a frequency reading of 10MHz.

(3) 5MHz

- Set: FREQ Dial	5
FREQ RANGE	x1M

- Check that the accuracy is between 4.8MHz and 5.2MHz.
- If not, adjust VC3(T-3570) so that the frequency reading is 10000 times of the x100 RANGE.
- Repeat the step (1) and (2) if necessary.

(4) 100kHz

- Set: FREQ Dial	10
FREQ RANGE	x10k

- Adjust VC2(T-3570) for a frequency reading of 100.0kHz.

3.13 Sweep Generator

(1) Symmetry Adjustment

Set: SWEEP/BURST/AM MOD

TIME	1-100mS
TIME VARIABLE	Fully counterclockwise
SYMMETRY	OFF
SET	SWEEP

- Connect the oscilloscope to SWEEP/BURST GATE OUT connector.
- Adjust VR4(T-3569) for a symmetrical square wave.

(2) Anti-log Circuit Adjustment

- Adjust following adjustments on the pc board(T-3570) to obtain a waveform as shown in Figure 3-2.

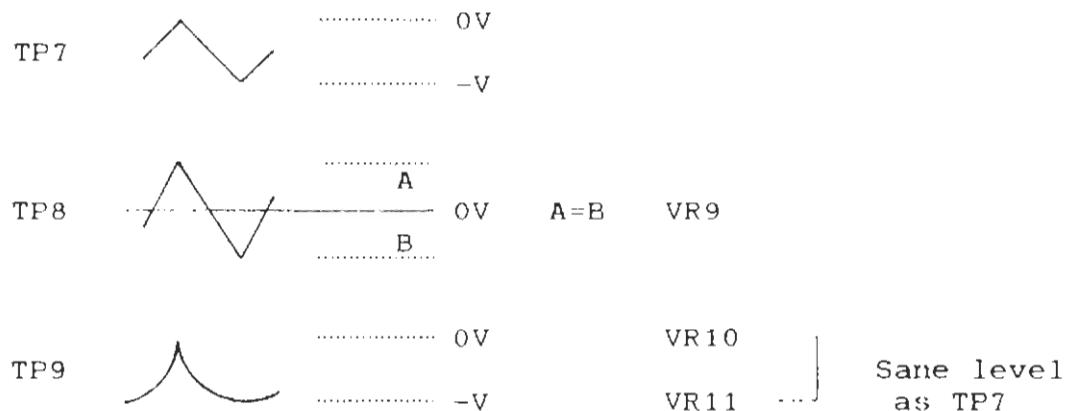


Figure 3-2

3.14 High Frequency Compensation

(1) Gate

- Set:

FREQ Dial	10
FREQ RANGE	x100k
MODE	GATE
FUNCTION	Sine wave
- Connect the oscilloscope to OUTPUT connector via 50 ohm terminator.
- Apply 100kHz TTL signal from the reference function generator to TRIG IN connector.
- Set the TRIG START LEVEL control to obtain a waveform as shown in Figure 3-3.

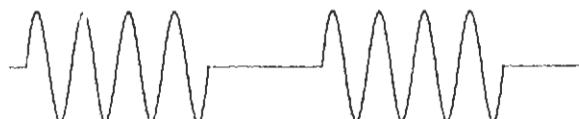


Figure 3-3

- Adjust VC5(T-3570) so that the base line becomes as flat as possible with less ringing and overshoot.

(2) Output Amplifier

- Set: FREQ Dial	1
FREQ RANGE	x1M
MODE	CW
FUNCTION	Square wave
ATTENUATION	0dB
VARIABLE	Fully clockwise

- Connect the oscilloscope to OUTPUT connector via 50 ohm terminator.

Adjust VR1-4 and VC1(T-3571) for a flat top square wave.

- Set: FUNCTION Sine wave

- Adjust vertical sensitivity of the oscilloscope for 6 divisions display.

- Set: FREQ Dial 10

- The sine wave amplitude should be between 5.5 division and 6.5 division.

- Repeat above adjustment if necessary.

3.15 Distortion Adjustment

- Set: FREQ Dial	10
FREQ RANGE	x1k
FUNCTION	Sine wave

- Connect the distortion meter to OUTPUT connector via 50 ohm terminator.

- Adjust VR6 and VR7(T-3571) alternately for minimum sine wave distortion.

3.16 AM Modulation

- Set: FREQ Dial	10
FREQ RANGE	x10k
FUNCTION	Sine wave
SWEEP/BURST/AM MOD	
AM	ON
AM CARRIER LEVEL	Fully clockwise
MOD LEVEL	Fully clockwise

- Connect the oscilloscope to OUTPUT connector.
- Connect the sine wave generator to MOD IN connector and set the frequency to 1kHz, output level for 100% AM.
- Adjust CARRIER LEVEL control and VR5(T-3571) alternately for correct DSB(Double Side Band) waveform as shown in Figure 3-4.

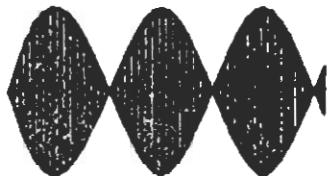


Figure 3-4

4. TROUBLESHOOTING PROCEDURE

4.1 Troubleshooting Aid-1

- Confirm that the any equipment used with the LFG-1310 is operating correctly.
- Check all control settings, because an incorrect setting can make a good unit appear defective. If there is any question about the function, see the INSTRUCTION MANUAL for a correct operation.
- Check all circuit for visual defects such as broken component, loose connections, open wire, poor soldering etc.
- Some troubles can be solved with proper adjustment.
- Check voltage, waveform and state of logic circuit as shown in the "7 BLOCK DIAGRAM/SCHEMATIC DIAGRAM" to trace the defective circuit. Then, troubleshoot the associated circuit and/or the control circuit. Start with the power supply.

4.2 Troubleshooting Aid-2

- (1) Overall operation is not satisfactory or unit is "dead".
- a. Check the power supplies. Refer to "3.3 Power supply".

Secondary voltage of the power transformer

- +17V: Check IC4 and associated circuit (Adjust VR8)
- 17V: Check IC5 and associated circuit (Adjust VR8)
- +14V: Check D43 and associated circuit
- 14V: Check D44 and associated circuit
- +6V: Check D9 and associated circuit
- +5V: Check IC13 and associated circuit
- +5V1: Check D42 and associated circuit

(2) FUNCTION

- a. No triangle wave comes out with CW MODE.
 - Check that triangle wave is present at TP6.
 - Yes: Check waveform at pin 1 of P2(T-3571) for triangle wave.
 - Yes- Check output amplifier(Q1-9, IC1 T-3571)
Attenuator(S1, R11-16).
 - No- Check FUNCTION switch(S2 T-3568), AM ON/OFF switch(S3 T-3569), VARIABLE control(VF4, 5).
 - No: Check the triangle generator by following procedure.
 - Apply 1kHz sine wave from audio generator to the gate of Q7(T-3570) and set the amplitude about 10Vp-p.
 - Check that the clipped sine wave is present at the OUTPUT connector.
 - Yes- Connect the DC voltmeter to TP1(T 3570). The voltage reading should be between about -60mV and -5.5V when rotate the FREQ dial from fully clockwise to fully counterclockwise. And also, the voltage at the TP3 and 4 are proportioned to the voltage at TP1.
 - If the voltage changes correct, check current sources(IC4, 5, Q3-6), diode bridge(D3-10 T-3570).
 - If the no voltage is present, check tuning amplifier(IC1 T-3570) and SYMMETRY control.
 - No- Check comparator(IC7, Q13-20 T-3570), buffer amplifier(Q7-10 T-3570).
- b. No sine wave comes out
 - Confirm that the triangle function works correctly.
 - Yes: Check waveform and DC voltage at the sine wave converter(Q15-20 T-3571), FUNCTION switch and associated circuit.
 - No: Check the triangle generator.
- c. Distorted sine wave comes out
 - Adjust VR6, 7(T-3571). Refer 3.16.
- d. No square wave comes out
 - Confirm that the triangle function works correctly.
 - Yes: Check FUNCTION switch and associated circuit.
 - No: Check the triangle generator.
- e. No frequency change or intermittent by rotating FREQ dial.
 - Check VR1, FREQ RANGE switch and range capacitors(C17-22).
 - If x1 and lower ranges do not work, check capacitance multiplier(IC6, Q11, 12 T-3570).

f. No SYMMETRY control works

Check S1, VR1(T-3569) and associated circuit.

g. No DC OFFSET works

Check IC1(T-3570) and associated circuit.

(3) Burst

a. No burst signal comes out

Check waveform at TP7(T-3570) for triangle wave which frequency is changed by rotate the TIME VARIABLE control.
Yes: Check input signal at following points of burst gate (T-3570).

Pin 4 of IC9 for triangle wave

Pin 5 of IC8 for square wave

Pin 1 of IC8 for square wave

DC voltage at pin 9 of IC9 from -6.7V to -12V when rotate TRIG START LEVEL control.

Yes- Check burst gate(IC8, Q21, 22, 32 T-3570) and associated circuit.

No Check the signal sources

No: Integrator(IC10 T-3570), comparator(IC11, 12, Q26-30 T-3570) and associated circuit.

b. TRIG MODE

Check one-shot multivibrator(IC1 T-3568) and signal source of TRIG IN connector.

c. GATE MODE

Check burst control(IC12 T-3570) and signal source of TRIG IN connector.

d. No SYMMETRY control works

Check integrator and comparator(IC10-12, Q26-28 T-3570).

e. No TRIG START LEVEL control works

VR2(T-3569) and associated circuit. See (2) a.

(4) Sweep

a. Confirm that the CW came out from the OUTPUT connector, also the frequency to be changed by rotating the FREQ dial

b. No sweep mode works

Check waveform at TP7(T-3570) for triangle wave which frequency is changed by rotate the TIME VARIABLE control.

Yes: Check waveform at pin 2 of P3(T-3570).

Yes- Tuning amplifier(IC1 T-3570) and associated circuit.

No Integrator and comparator(IC10-12, Q26-28 T-3570).

No: Check MODE switch and associated circuit.

c. Log sweep does not work

Check antilogarithmic converter(IC14-16 T-3570) and associated circuit

d. No sweep time changes

Check C1, 2(T-3569) and associated circuit.

(5) AM modulation

a. No modulated signal comes out

Check waveform at pin 2 of P3(T-3571) for CW and pin 1 of P5(T-3571) for associated signal from MOD IN connector.

Yes: Check waveform at base of Q12(T-3571) for modulated signal.

Yes- Check output amplifier(Q12-14 T-3571) and associated circuit.

No- Check IC3(T-3571) and associated circuit.

No: Check that the signal sources, MOD LEVEL control(VR5 T-3569) and associated circuit.

(6) Others

a. No SYNC output

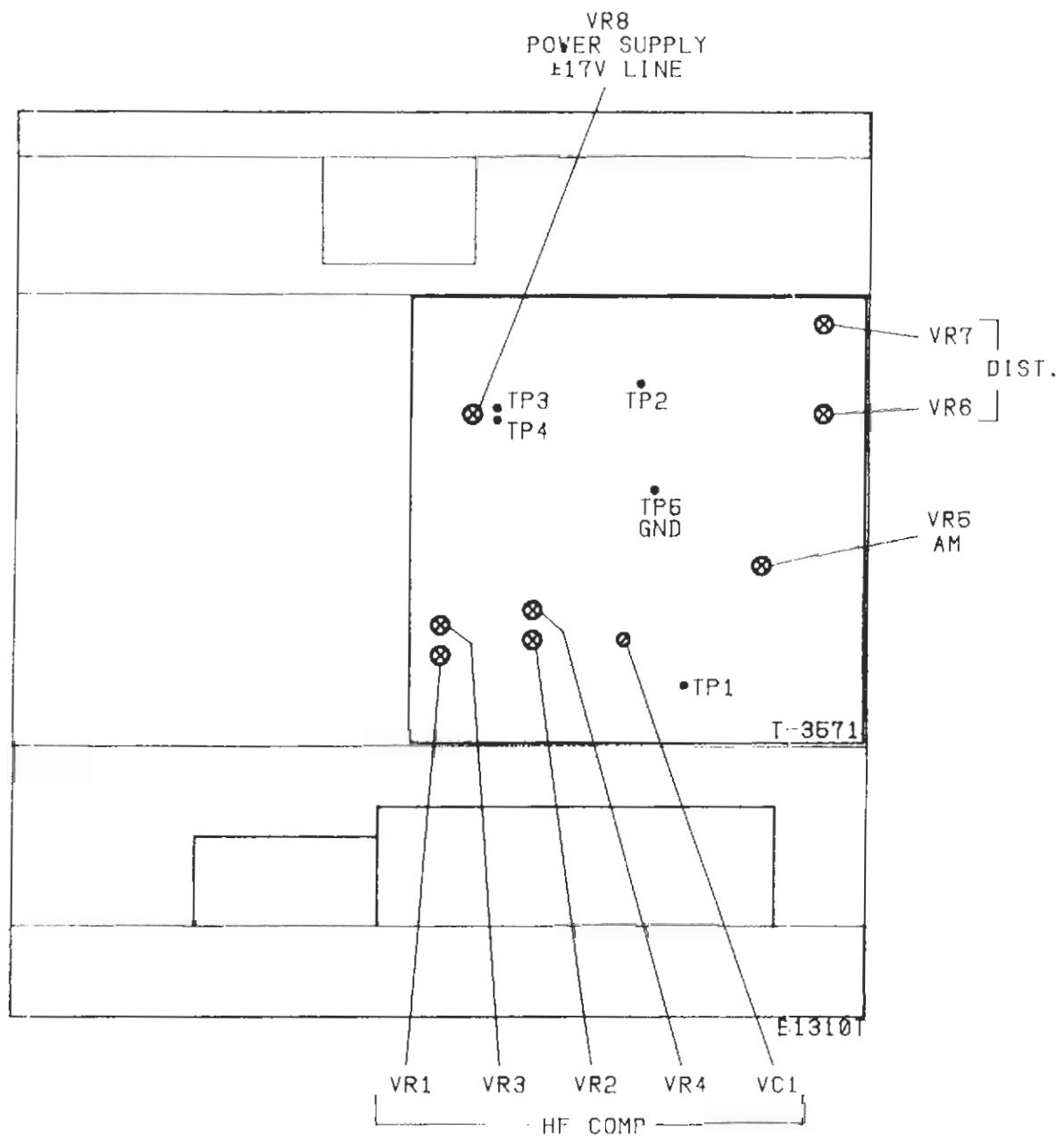
Check sync output amplifier(Q23-25 T-3570).

b. No SWEEP/BURST GATE OUT signal comes out

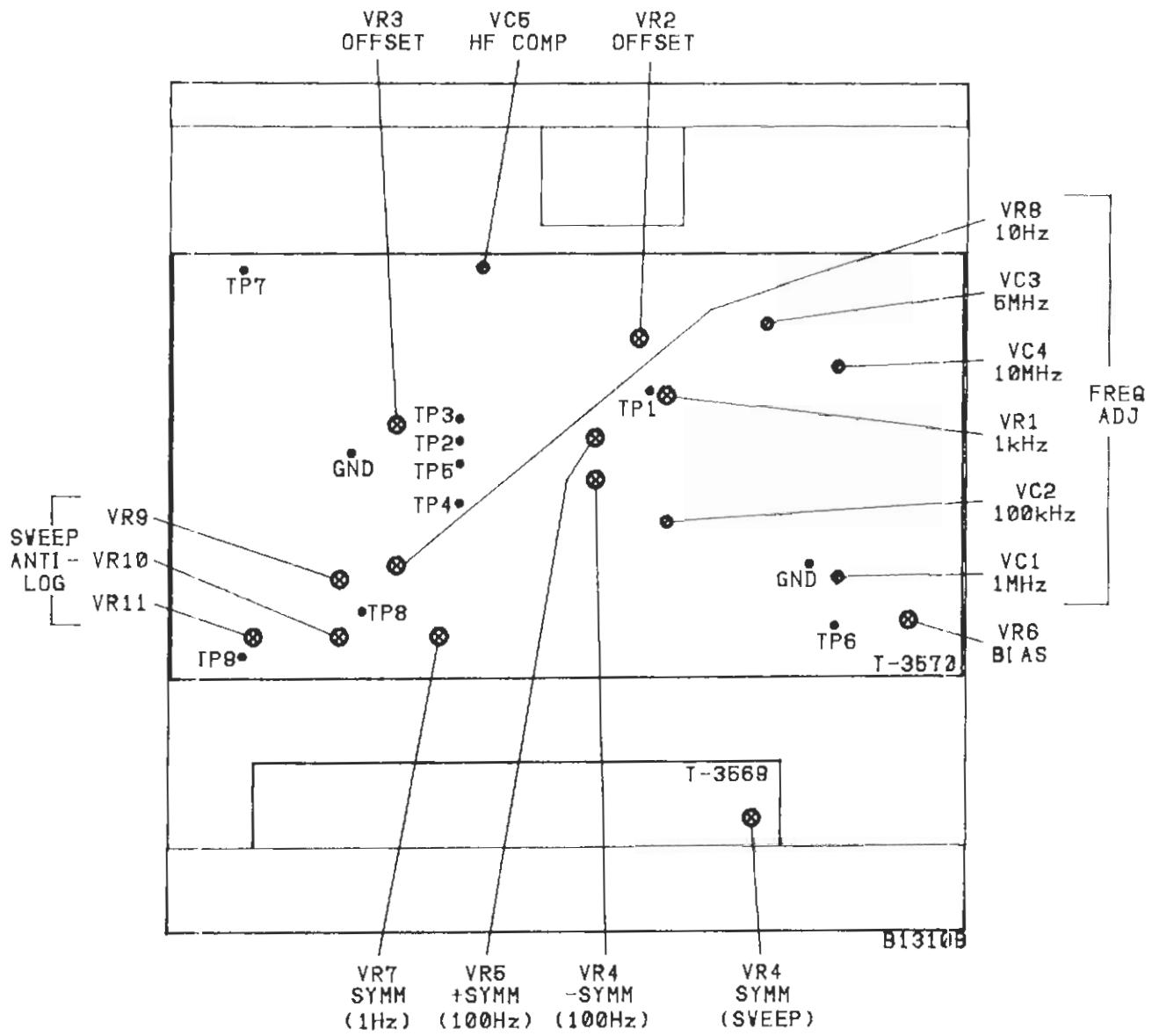
Check Q31(T-3570) and associated circuit.

5. ADJUSTMENT LOCATIONS

<TOP VIEW>

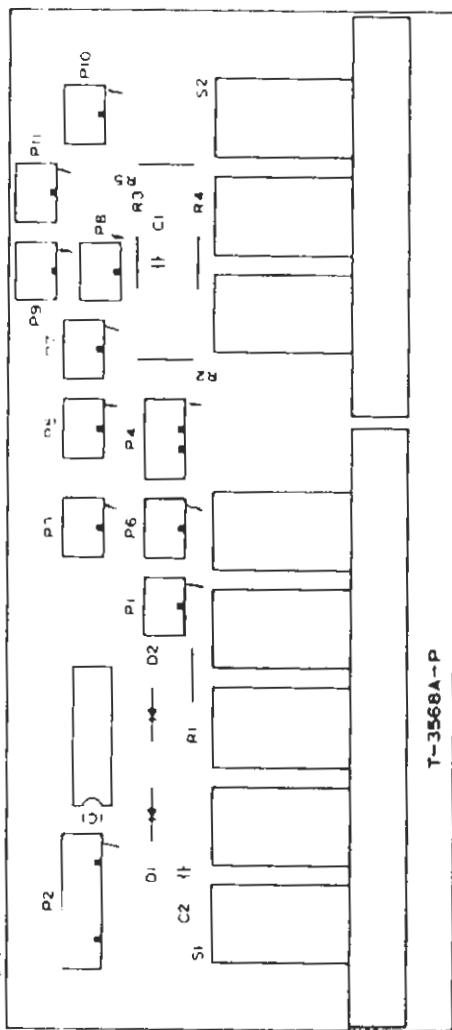


<BOTTOM VIEW>

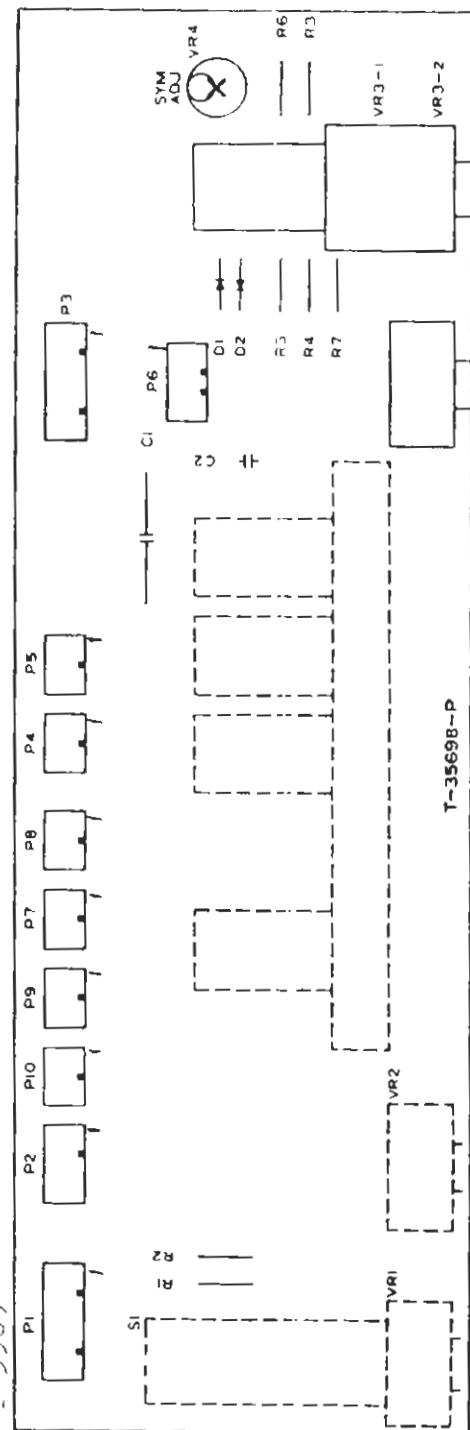


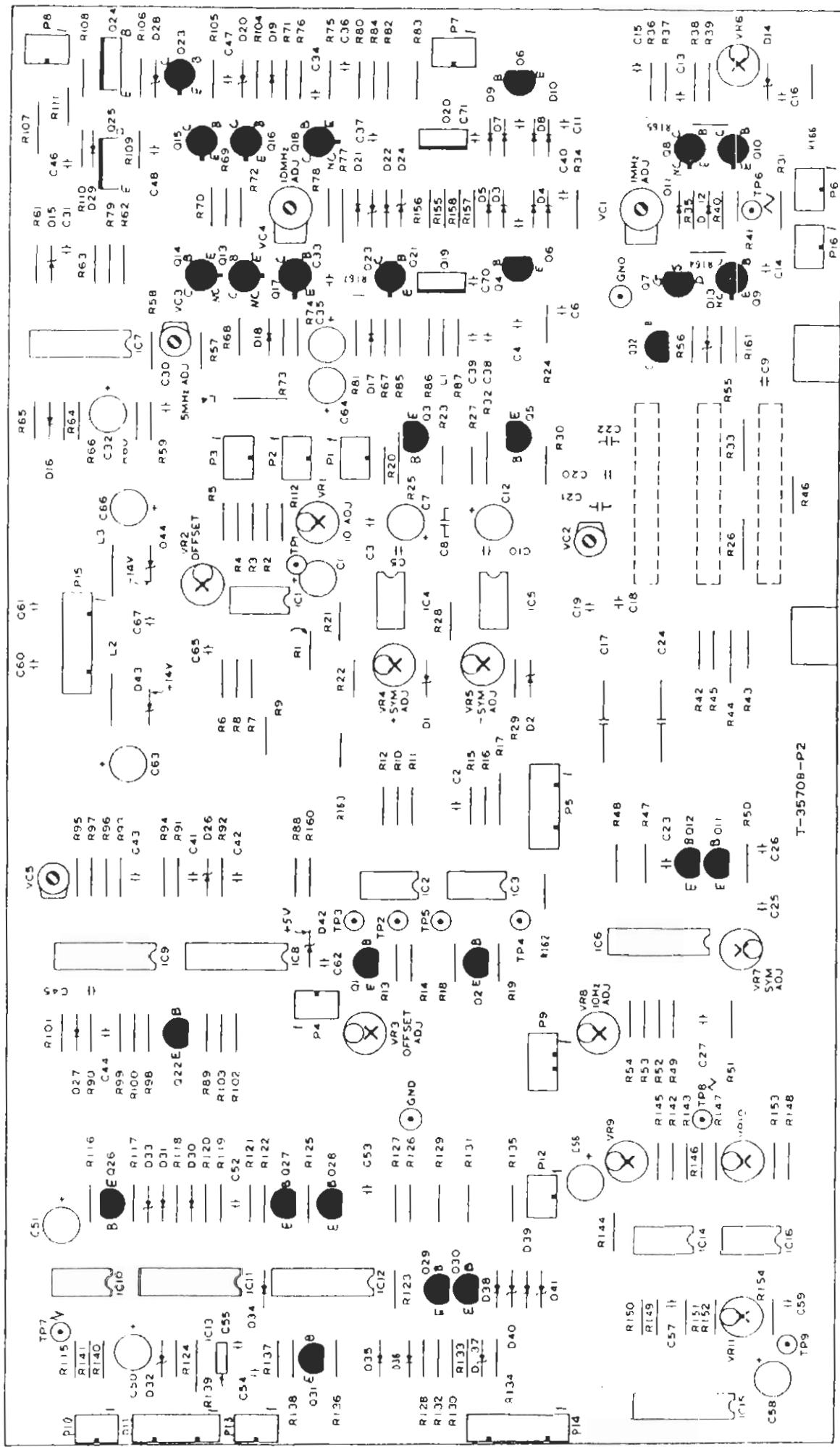
6. PRINTED CIRCUIT BOARD

- 3568

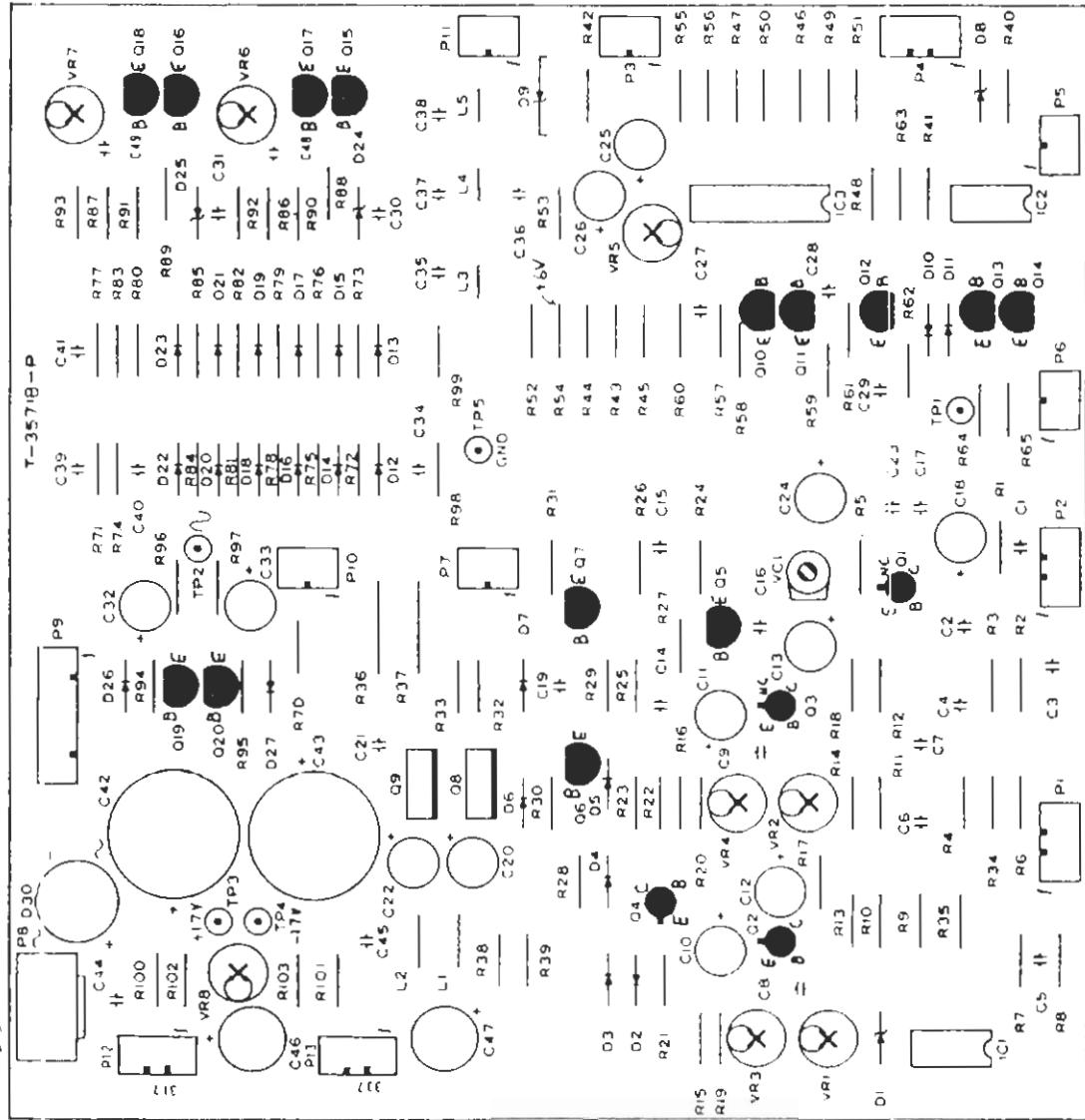


- 3569

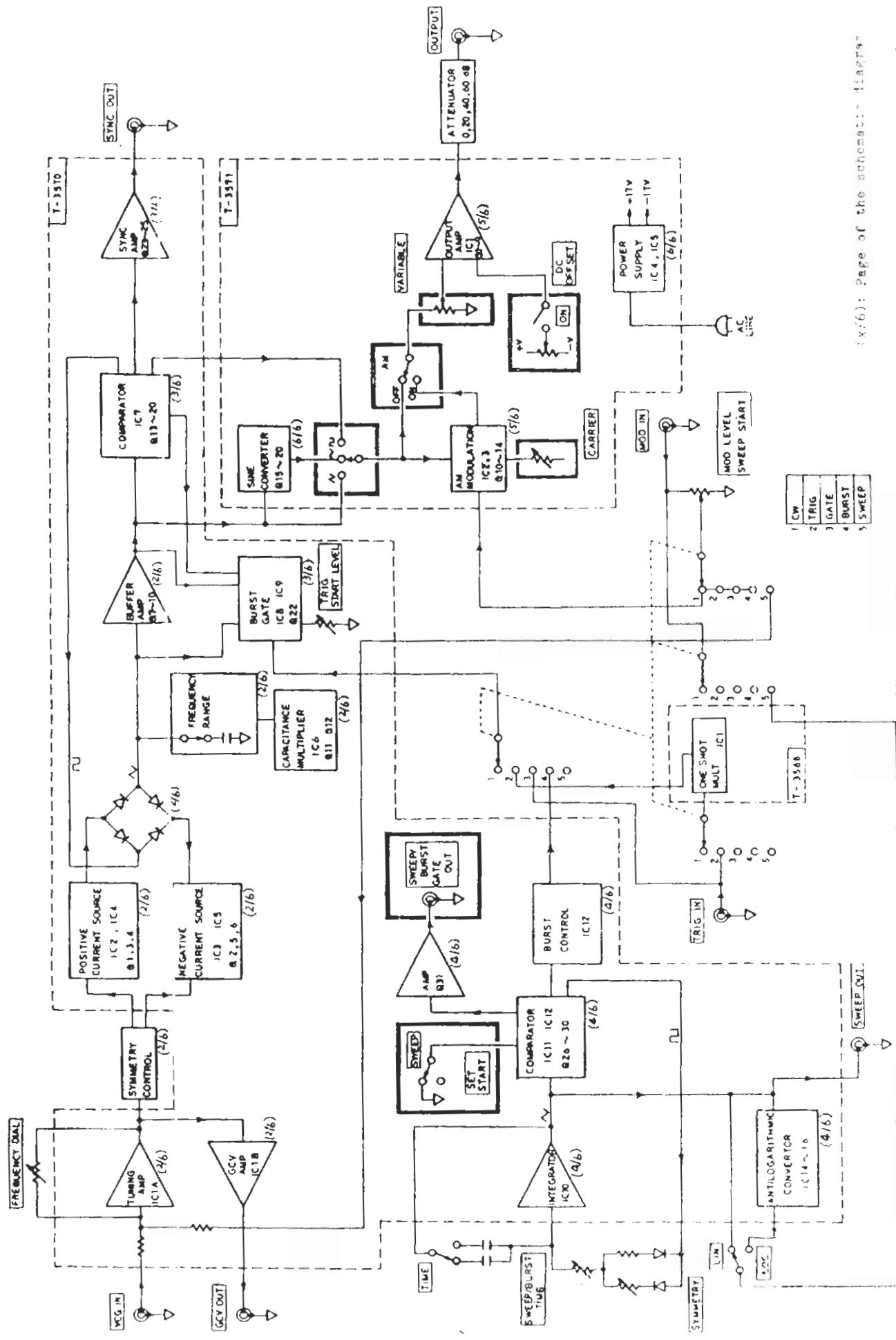


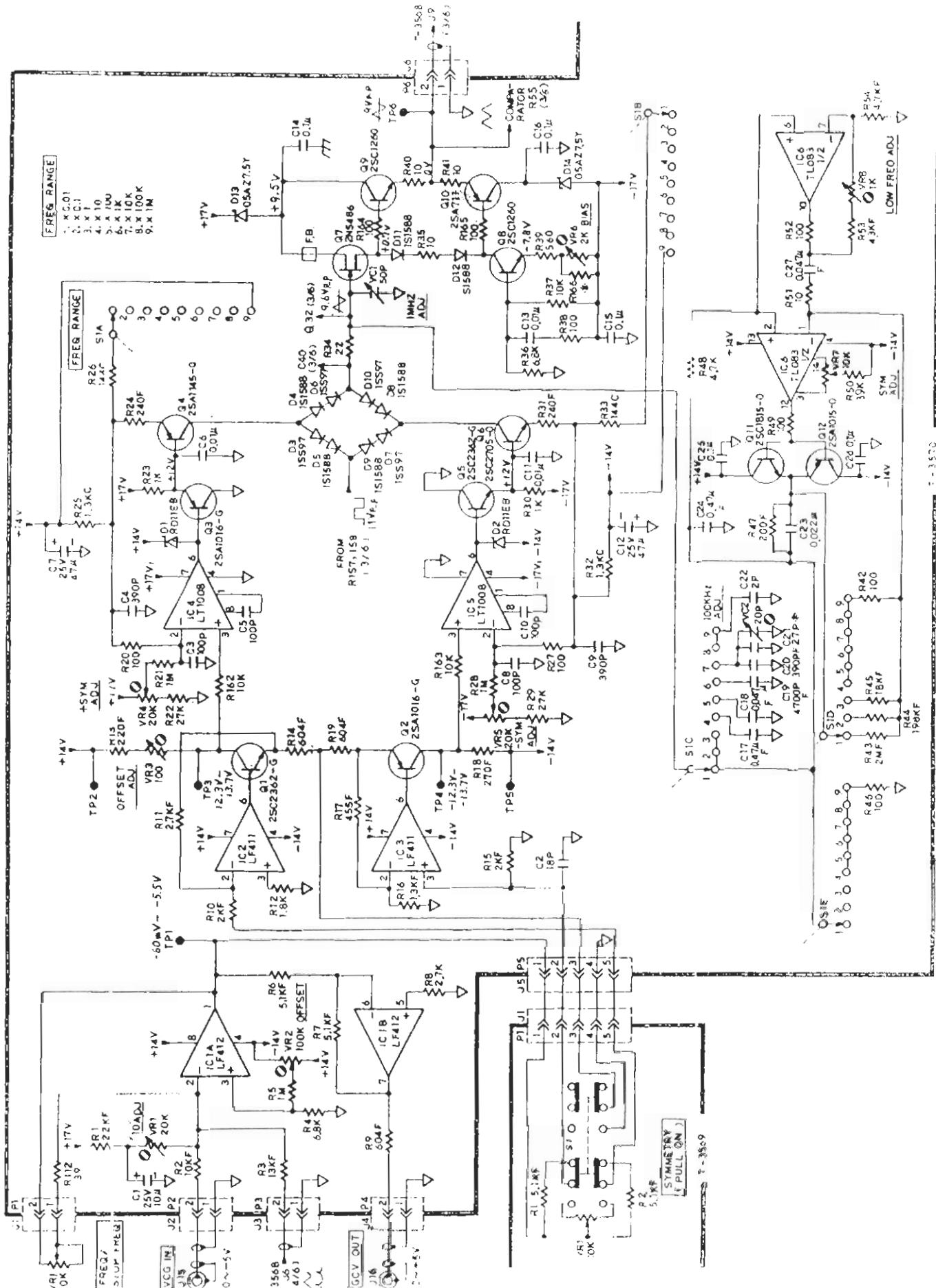


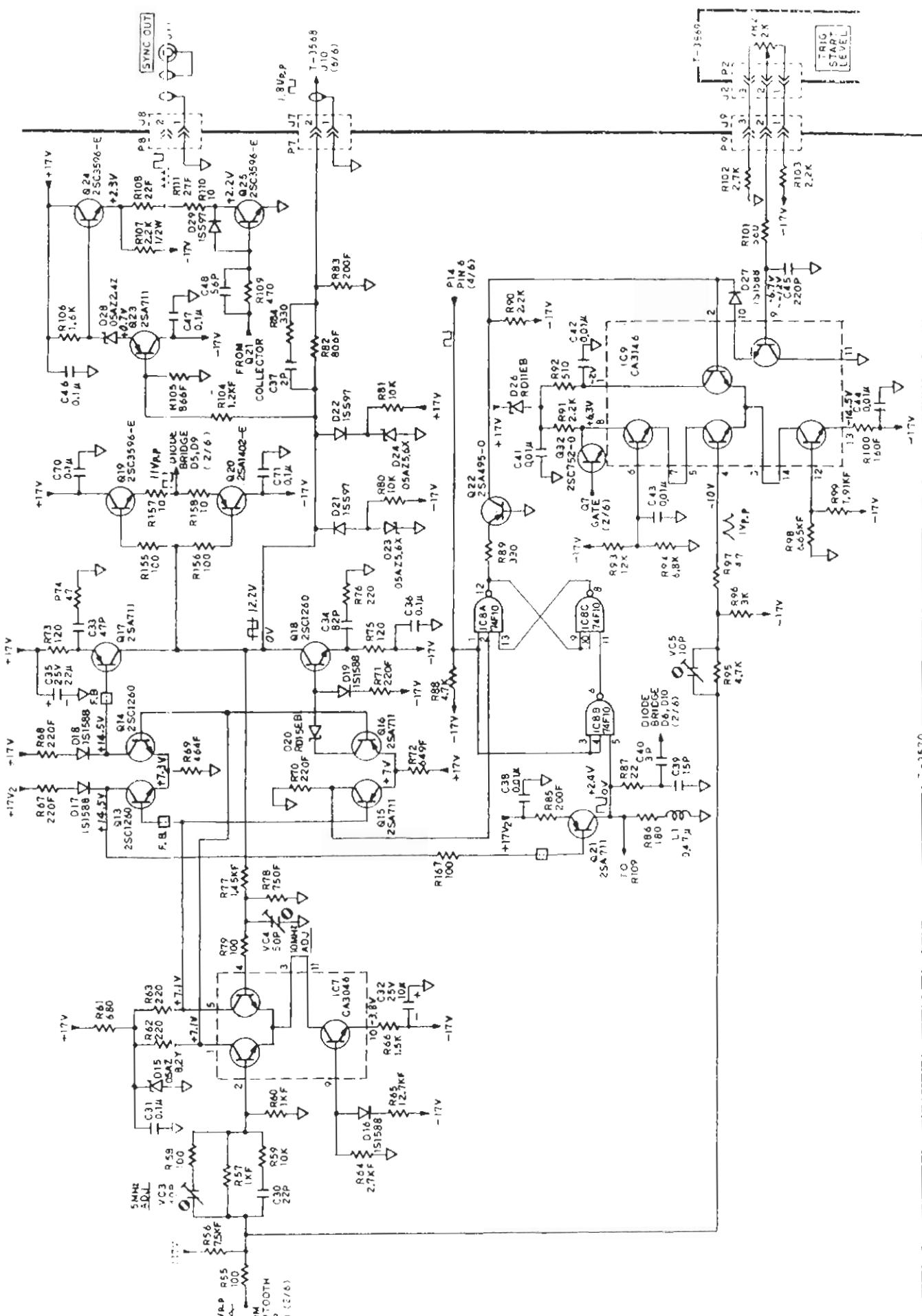
E-3571

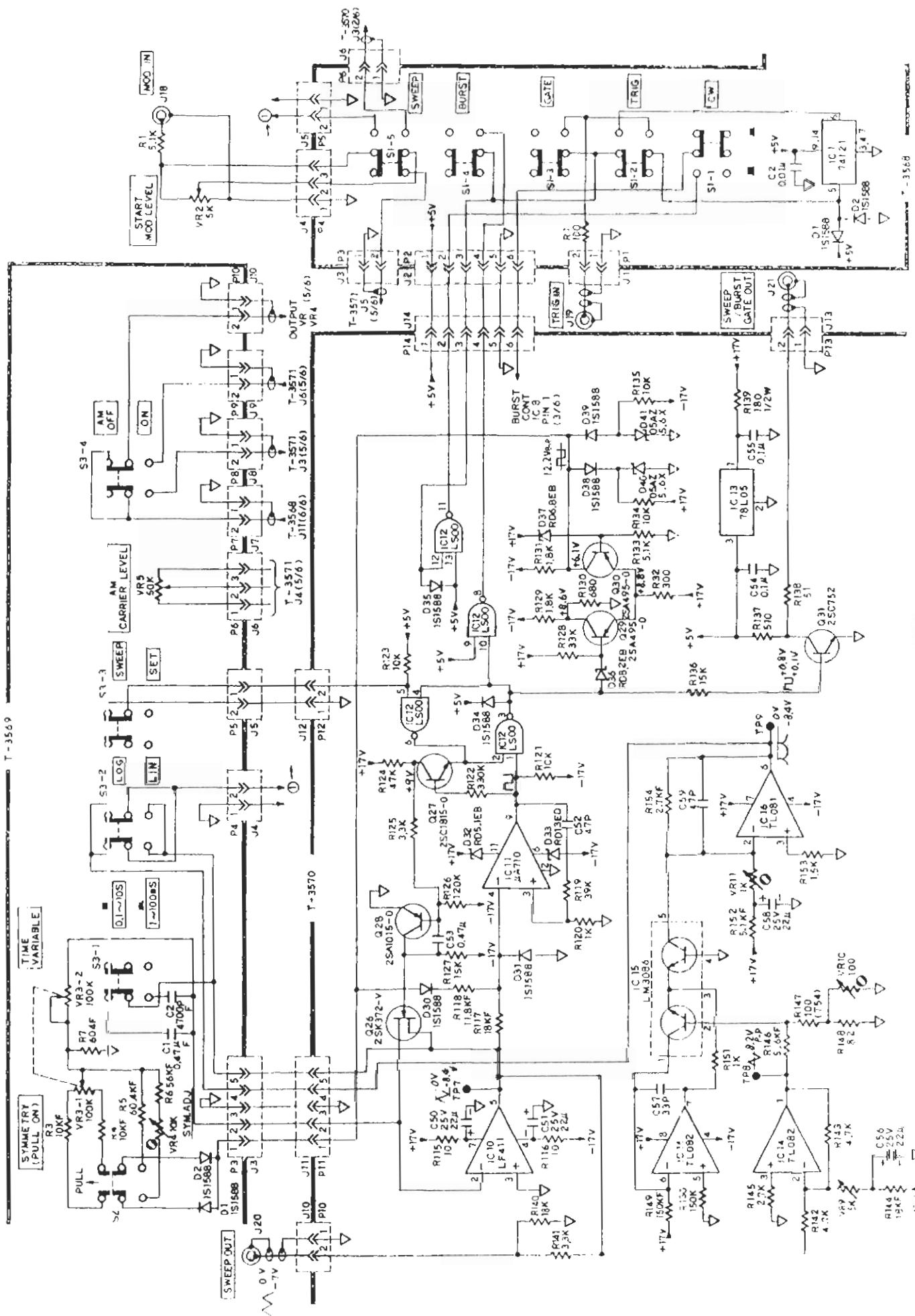


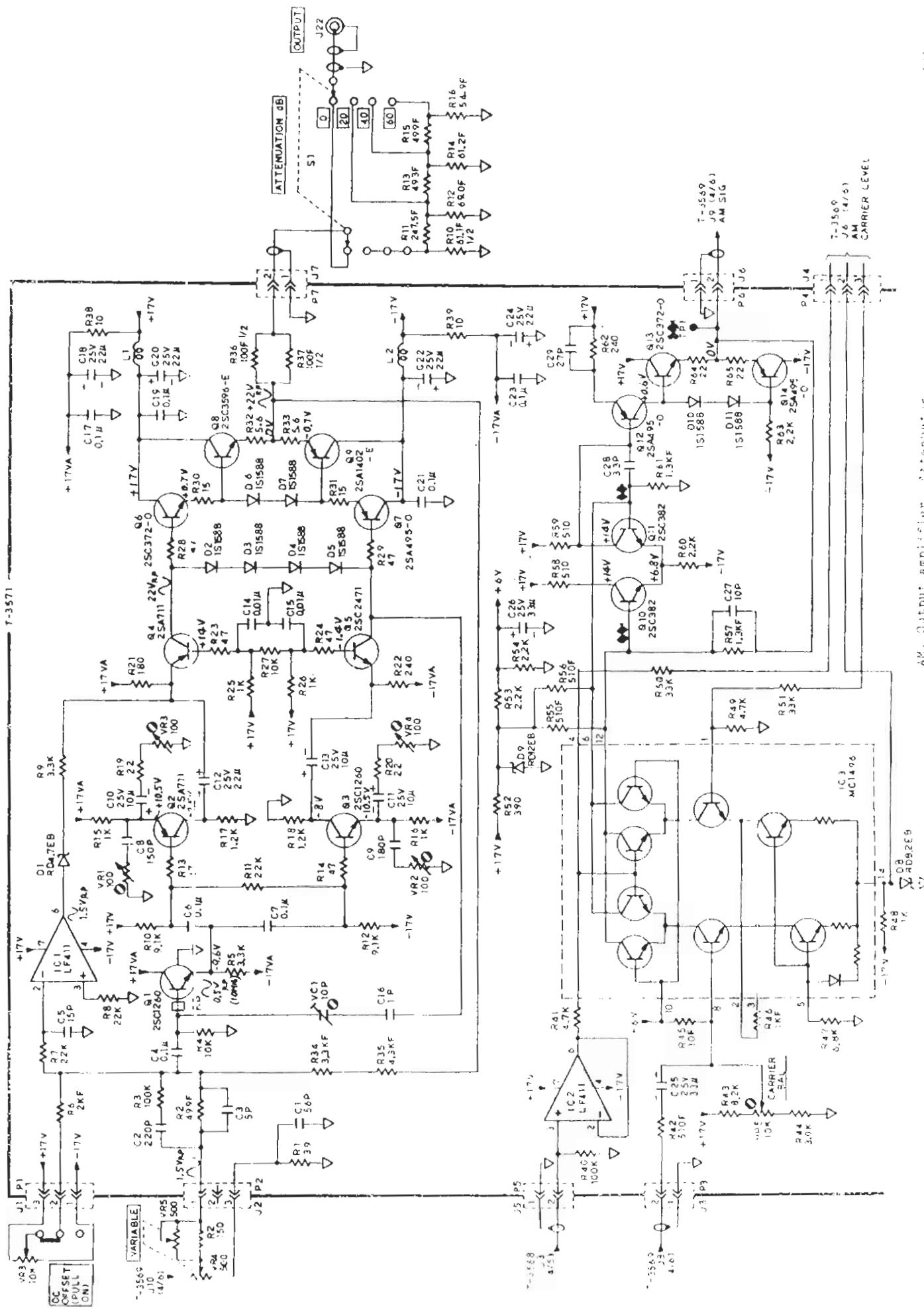
7. BLOCK DIAGRAM/SCHEMATIC DIAGRAM

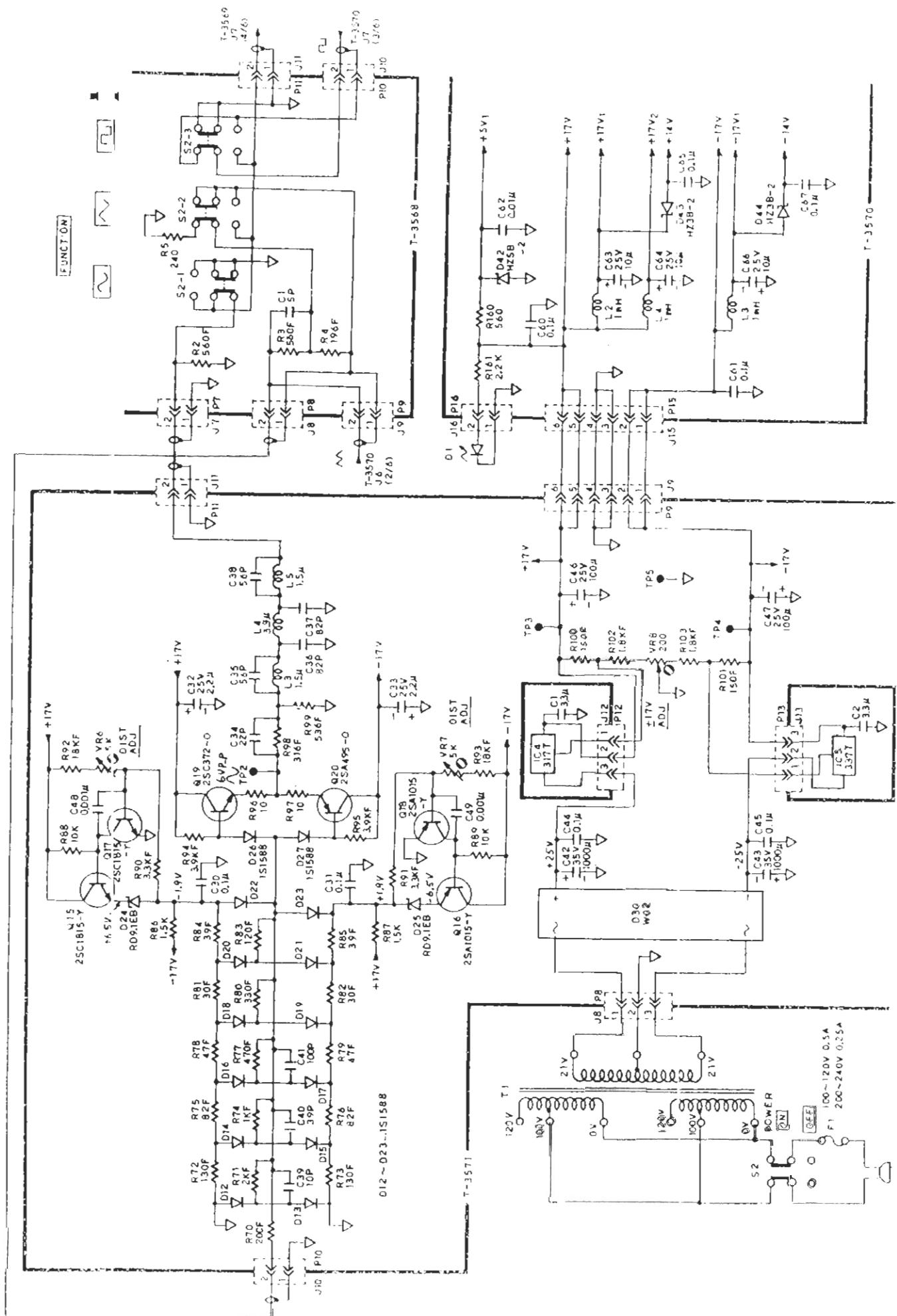












2. PARTS LIST

NO.	LDR PT. NO.	DESCRIPTION	NO.	LDR PT. NO.	DESCRIPTION
*** MAIN FRAME ***			*** MAIN FRAME ***		
-RESISTORS-			-RESISTORS-		
R1	1010512003	CARBON FILM	5.1K OHM	5.6	1/4W
R2	1010510007	CARBON FILM	1.5K OHM	5K	1/4W
R10	1346119102	METAL FILM	61.1 OHM	1K	1/2W
R11	1362475004	METAL FILM	24.5 OHM	5.1K	1/10W
R12	1326900007	METAL FILM	69.0 OHM	1K	1/4W
R13	1324930006	METAL FILM	4.93 OHM	1K	1/4W
R14	1326129001	METAL FILM	61.2 OHM	1K	1/4W
R15	1314990007	METAL FILM	4.99 OHM	1K	1/5W
R16	1315459001	METAL FILM	54.9 OHM	1K	1/5W
-VARIABLE RESISTORS-			-VARIABLE RESISTORS-		
VR1	194046103	PLASTIC	10K OHM	1.5K LIN.	1W "FREQ."
VR2	181500501	CARBON FILM	5K OHM	20K 1/8W	"MOD. LEVEL"
VR3	181501115	CARBON FILM	10K OHM	20K 1/8W	4DC OFFSET
-CAPACITORS-			-CAPACITORS-		
C1	24703334008	ELECTROLYTIC	3.3uF	20V	35V
C2	24703334008	ELECTROLYTIC	3.3uF	20V	35V
-DIODE-			-DIODE-		
D1	3130063000	LED	TLG164	POWER	
-INTEGRATED CIRCUITS-			-INTEGRATED CIRCUITS-		
IC4	3210317009	REGULATOR	LM317T		
IC5	3210317005	REGULATOR	LM3337T		
-TRANSFORMER=			-TRANSFORMER		
T1	3800537004	TRANSFORMER	J-537		
-SWITCHES-			-SWITCHES-		
S1	40000546019	ROTARY ...	S-546A	"ATTENUATION"	
S2	40200134003	PUSH	E-5E-70702V	"PHONE P."	
-FUSE-			-FUSE		
F1	4363735007	TIME LAG	5T4	250mA	"180V-264V"
F1	4363735003	TIME LAG	5T4	500mA	"90V-132V"
-FUSEHOLDER=			-FUSEHOLDER		
F1	4310314006	CONNECTOR	BNC 136		
F1	4371964003	FUSE HOLDER	FH-022216	35X31 .3	
-CONTROLL BOARD=			-CONTROLL BOARD=		
C1	1010101002	CARBON FILM	10K OHM	5K	1/4W
C2	1315600004	METAL FILM	56.0 OHM	5K	1/4W
C3	1315600004	METAL FILM	56.0 OHM	1K	1/4W
C4	1315600003	METAL FILM	196 OHM	1K	1/5W
C5	1010101003	CARBON FILM	24.0 OHM	5K	1/4W
-PC BOARD-			-PC BOARD-		
C1	2194022003	PLASTIC FILM	3110006004	DETECTOR	
C2	2192025007	PLASTIC FILM	3110006004	PUSH	
-SWITCH-			-SWITCH-		
S3	4000547002	PUSH			
-PC BOARD-			-PC BOARD-		
C1	5903569024				

No. LDR PT No. DESCRIPTION

No. LDR PT No. DESCRIPTION

*** MAIN BOARD

-RESISTORS-

R1	1312402004	METAL FILM	2.2K	0Hm	1/4W
R2	1311302000	METAL FILM	10.0K	0Hm	1/4W
R3	1311302002	METAL FILM	13K	0Hm	1/4W
R4	13109582005	CARBON FILM	6.8K	0Hm	1/4W
R5	1010105000	CARBON FILM	1M	0Hm	1/4W
R6	1315101006	METAL FILM	5.1K	0Hm	1/4W
R7	1315101006	METAL FILM	5.1K	0Hm	1/4W
R8	1010272009	CARBON FILM	2.7K	0Hm	1/4W
R9	1316040008	METAL FILM	604	0Hm	1/4W
R10	1312001004	METAL FILM	2K	0Hm	1/4W
R11	1312701002	METAL FILM	2.7K	0Hm	1/4W
R12	10101032008	CARBON FILM	1.8K	0Hm	1/4W
R13	1312200000	METAL FILM	220	0Hm	1/4W
R14	1316040008	METAL FILM	604	0Hm	1/4W
R15	1312001004	METAL FILM	2K	0Hm	1/4W
R16	1311301000	METAL FILM	1.3K	0Hm	1/4W
R17	1324550006	METAL FILM	455	0Hm	1/4W
R18	1312701000	METAL FILM	270	0Hm	1/4W
R19	1316040008	METAL FILM	604	0Hm	1/4W
R20	1010101002	CARBON FILM	100	0Hm	1/4W
R21	1310105000	CARBON FILM	1M	0Hm	1/4W
R22	1010273001	CARBON FILM	27K	0Hm	1/4W
R23	1010102004	CARBON FILM	1K	0Hm	1/4W
R24	1312400008	METAL FILM	240	0Hm	1/4W
R25	1381050005	METAL FILM	1.3K	0Hm	1/4W
R26	1384500061	METAL FILM	144	0Hm	1/4W
R27	1010101002	CARBON FILM	100	0Hm	1/4W
R28	1010101002	CARBON FILM	1M	0Hm	1/4W
R29	1010273001	CARBON FILM	27K	0Hm	1/4W
R30	1010102004	CARBON FILM	1K	0Hm	1/4W
R31	1312400008	METAL FILM	240	0Hm	1/4W
R32	1381005005	METAL FILM	1.3K	0Hm	1/4W
R33	1384500061	METAL FILM	144	0Hm	1/4W
R34	1010220000	CARBON FILM	22	0Hm	1/4W
R35	1010100000	CARBON FILM	10	0Hm	1/4W
R36	10106820005	CARBON FILM	6.8K	0Hm	1/4W
R37	10101030006	CARBON FILM	1.0K	0Hm	1/4W
R38	1010101002	CARBON FILM	100	0Hm	1/4W
R39	1010561006	CARBON FILM	560	0Hm	1/4W
R40	1010100000	CARBON FILM	10	0Hm	1/4W
R41	10101010000	CARBON FILM	10	0Hm	1/4W
R42	1010101002	CARBON FILM	100	0Hm	1/4W
R43	1312004000	METAL FILM	4.7K	0Hm	1/4W
R44	13219330019	METAL FILM	198K	0Hm	1/4W
R45	13111202002	CARBON FILM	18K	0Hm	1/4W
R46	1010101002	CARBON FILM	100	0Hm	1/4W
R47	1312000062	METAL FILM	200	0Hm	1/4W
R48	1010472007	CARBON FILM	4.7K	0Hm	1/4W
R49	1010101002	CARBON FILM	100	0Hm	1/4W
R50	1010392001	CARBON FILM	39K	0Hm	1/4W
R51	1010100000	CARBON FILM	10	0Hm	1/4W
R52	10101010062	CARBON FILM	100	0Hm	1/4W
R53	1314301008	METAL FILM	3K	0Hm	1/4W
R54	1314201004	METAL FILM	4.7K	0Hm	1/4W
R55	1010101002	CARBON FILM	100	0Hm	1/4W

No. LDR PT No. DESCRIPTION

No. LDR PT No. DESCRIPTION

T-3570 ***

T-3570 CONT'D

R56	1317501004	METAL FILM	7.5K	0Hm	1/4W
R57	1311001008	METAL FILM	1K	0Hm	1/4W
R58	1010103006	CARBON FILM	100	0Hm	1/4W
R59	1010103006	METAL FILM	10K	0Hm	1/4W
R60	1311001008	CARBON FILM	680	0Hm	1/4W
R61	1010681006	CARBON FILM	220	0Hm	1/4W
R62	1010210002	CARBON FILM	220	0Hm	1/4W
R63	1010210002	CARBON FILM	2.7K	0Hm	1/4W
R64	1312701002	METAL FILM	2.7K	0Hm	1/4W
R65	1312720009	METAL FILM	1.2K	0Hm	1/4W
R66	1010152009	CARBON FILM	1.5K	0Hm	1/4W
R67	1312200000	METAL FILM	220	0Hm	1/4W
R68	1312200000	METAL FILM	64.9	0Hm	1/4W
R69	1314640000	METAL FILM	47	0Hm	1/4W
R70	1312200000	METAL FILM	120	0Hm	1/4W
R71	1312200000	CARBON FILM	220	0Hm	1/4W
R72	1316490009	METAL FILM	250	0Hm	1/4W
R73	1010121008	CARBON FILM	100	0Hm	1/4W
R74	1010470003	CARBON FILM	100	0Hm	1/4W
R75	1010121008	CARBON FILM	10K	0Hm	1/4W
R76	1010221002	CARBON FILM	10K	0Hm	1/4W
R77	1321451006	METAL FILM	30.6	0Hm	1/4W
R78	1317500002	METAL FILM	200	0Hm	1/4W
R79	1010101002	CARBON FILM	330	0Hm	1/4W
R80	1010103006	CARBON FILM	200	0Hm	1/4W
R81	1010103006	CARBON FILM	10K	0Hm	1/4W
R82	1318060006	METAL FILM	30.6	0Hm	1/4W
R83	1312000002	METAL FILM	200	0Hm	1/4W
R84	1010331009	CARBON FILM	330	0Hm	1/4W
R85	1312000002	METAL FILM	200	0Hm	1/4W
R86	1010181006	CARBON FILM	10K	0Hm	1/4W
R87	1010220000	CARBON FILM	22	0Hm	1/4W
R88	1010472007	CARBON FILM	4.7K	0Hm	1/4W
R89	1010331009	CARBON FILM	330	0Hm	1/4W
R90	1010222004	CARBON FILM	2.2K	0Hm	1/4W
R91	1010222004	CARBON FILM	2.2K	0Hm	1/4W
R92	1010511001	CARBON FILM	51.0	0Hm	1/4W
R93	1010123002	CARBON FILM	1.2K	0Hm	1/4W
R94	1010682008	CARBON FILM	6.8K	0Hm	1/4W
R95	1010472007	CARBON FILM	4.7K	0Hm	1/4W
R96	1010302002	CARBON FILM	7K	0Hm	1/4W
R97	1010470003	CARBON FILM	47	0Hm	1/4W
R98	1312651007	METAL FILM	56.6	0Hm	1/4W
R99	1311911007	METAL FILM	1.31	0Hm	1/4W
R100	1311600000	METAL FILM	160	0Hm	1/4W
R101	1010302002	CARBON FILM	56.6	0Hm	1/4W
R102	1010272009	CARBON FILM	2.7K	0Hm	1/4W
R103	1010222004	METAL FILM	2.2K	0Hm	1/4W
R104	1311201006	CARBON FILM	1.2K	0Hm	1/4W
R105	1313660000	METAL FILM	66.6	0Hm	1/4W
R106	1010561006	CARBON FILM	1.6K	0Hm	1/4W
R107	1010272009	CARBON FILM	2.7K	0Hm	1/4W
R108	1312201008	METAL FILM	2.2K	0Hm	1/4W
R109	1010471005	CARBON FILM	4.7K	0Hm	1/4W
R110	1010100000	METAL FILM	1.0	0Hm	1/4W
R111	1312705008	CARBON FILM	27	0Hm	1/4W
R112	1010390005	CARBON FILM	39	0Hm	1/4W

NO.	LDR PT. NO.	DESCRIPTION
(J-357) C0H7-B)		
R115	1010100000	CARBON FILM
R116	1010100000	CARBON FILM
R117	1311802002	METAL FILM
R118	131182008	METAL FILM
R119	10103593001	CARBON FILM
R120	1010102004	CARBON FILM
R121	1010101004	CARBON FILM
R122	1010334005	CARBON FILM
R123	1010103006	CARBON FILM
R124	1010473009	CARBON FILM
R125	1010333003	CARBON FILM
R126	1010124004	CARBON FILM
R127	1010153001	CARBON FILM
R128	1010333003	CARBON FILM
R129	1010182008	CARBON FILM
R130	1010681006	CARBON FILM
R131	1010182008	CARBON FILM
R132	1010361000	CARBON FILM
R133	1010512003	CARBON FILM
R134	1010103006	CARBON FILM
R135	1010103006	CARBON FILM
R136	1010153001	CARBON FILM
R137	1010511001	CARBON FILM
R138	1010510009	CARBON FILM
R139	10200181003	CARBON FILM
R140	1010183000	CARBON FILM
R141	1010532001	CARBON FILM
R142	1010472007	CARBON FILM
R143	1311802002	METAL FILM
R144	1010272009	CARBON FILM
R145	1215601006	METAL FILM
R146	1232900297	METAL FILM
R147	1010682004	CARBON FILM
R148	1211503002	METAL FILM
R149	1010154003	CARBON FILM
R150	1010102004	CARBON FILM
R151	1315101006	METAL FILM
R152	1010515009	CARBON FILM
R153	1312701002	METAL FILM
R154	1010101002	CARBON FILM
R155	1010101002	CARBON FILM
R156	1010101002	CARBON FILM
R157	1010100000	CARBON FILM
R158	1010100000	CARBON FILM
R159	1010561006	CARBON FILM
R160	1010220004	CARBON FILM
R161	1010103006	CARBON FILM
R162	1010101002	CARBON FILM
R163	1010101002	CARBON FILM
R164	1010101002	CARBON FILM
R165	1010101002	CARBON FILM
R166	1010101005	CARBON FILM
R167	1010101005	CARBON FILM

VARIABLE RESISTORS-

R1 17110041088 CERMET
 R2 1711004107 CERMET
 R3 13401042069 METAL FILM
 R4 13601045001 METAL FILM

NO.	LDR PT. NO.	DESCRIPTION
(J-357) (CONT'D)		
	CT-3570	
	VR5	METAL FILM
	VR6	CERMET
	VR7	CERMET
	VR8	CERMET
	VR9	CERMET
	VR10	CERMET
	VR11	CERMET
	VR12	CERMET
	VR13	CERMET
	VR14	CERMET
	VR15	CERMET
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	VR357	CERMET
	VR358	CERMET
	VR359	CERMET
	VR360	CERMET
	VR361	CERMET

No.	LDR PT No.	DESCRIPTION
(T-3570	CONT'D)	
LC9	30900035005	TRANSISTOR ARRAY
LC10	32200075005	JP HMP
LC11	32100710651	LIN/ER
LC12	3260000955	TTL
LC13	32200049007	REGULATOR
LC14	32200030008	JP AMP
LC15	32200030003	TRANSISTOR ARRAY
LC16	32200048005	JP HMP
-COILS-		
L1	3960478004	COIL
L2	3960109104	COIL
L3	3960109104	COIL
L4	3960109003	COIL
-SWITCH-		
S1	4000545008	ROTARY
-PC BOARD-		
PC BOARD-	5963570024	T-3570B
-MISCELLANEOUS-		
	4323019021	SOLLET
	310-99-120	
***	POWER SUPPLY, AMPLIFIER BOARD T-3571	***
-RESISTORS-		
R1	1010790005	CARBON FILM
R2	1314991007	METAL FILM
R3	101040006	CARBON FILM
R4	1010003006	CARBON FILM
R5	101033001	CARBON FILM
R6	1311200003	METAL FILM
R7	1910223006	CARBON FILM
R8	1010223006	CARBON FILM
R9	1010332001	CARBON FILM
R10	1010912003	CARBON FILM
R11	1010223006	CARBON FILM
R12	1010912009	CARBON FILM
R13	1010472003	CARBON FILM
R14	1010472003	CARBON FILM
R15	1010162004	CARBON FILM
R16	1010162004	CARBON FILM
R17	1010122000	CARBON FILM
R18	1010122000	CARBON FILM
R19	1010220000	CARBON FILM
R20	1010220000	CARBON FILM
R21	1010181006	CARBON FILM
R22	1010241006	CARBON FILM
R23	1010470005	CARBON FILM
R24	1010470005	CARBON FILM
R25	1010181006	CARBON FILM
R26	1010181006	CARBON FILM
R27	1010241006	CARBON FILM
R28	1010470005	CARBON FILM
R29	1010470005	CARBON FILM
R30	1010470005	CARBON FILM
R31	1010150005	CARBON FILM
R32	1010569002	CARBON FILM
R33	1010569002	CARBON FILM
R34	17-724-2-22	CRYSTAL C100
R35	1314301008	METAL FILM
R36	1331000000	METAL FILM
R37	1331000000	METAL FILM
R38	1010100000	CARBON FILM
R39	1010100000	CARBON FILM
R40	1010104008	CARBON FILM
R41	1010472007	CARBON FILM
R42	1315100004	METAL FILM
R43	1010822008	CARBON FILM
R44	1010392009	CARBON FILM
R45	1311009004	METAL FILM
R46	1311001008	METAL FILM
R47	1010682008	CARBON FILM
R48	1010102004	CARBON FILM
R49	1010472007	CARBON FILM
R50	1010333003	CARBON FILM
R51	1010393003	CARBON FILM
R52	1010391007	CARBON FILM
R53	1010222004	CARBON FILM
R54	1010222004	CARBON FILM
R55	1315100004	METAL FILM
R56	1315100004	METAL FILM
R57	1311301000	METAL FILM
R58	1010511001	CARBON FILM
R59	1010511001	CARBON FILM
R60	1010222004	CARBON FILM
R61	1311301000	METAL FILM
R62	1010241008	CARBON FILM
R63	1010222004	CARBON FILM
R64	1010220000	CARBON FILM
R65	1010220000	CARBON FILM
R70	1312000002	METAL FILM
R71	1312001004	METAL FILM
R72	1311300008	METAL FILM
R73	1311300008	METAL FILM
R74	1311001009	METAL FILM
R75	1318209004	METAL FILM
R76	1313209004	METAL FILM
R77	1314700012	METAL FILM
R78	1314700000	METAL FILM
R79	1314709000	METAL FILM
R80	1313300000	METAL FILM
R81	1313009006	METAL FILM
R82	1313009006	METAL FILM
R83	1311200004	METAL FILM
R84	1313909002	METAL FILM
R85	1313909002	METAL FILM
R86	10101912006	CARBON FILM
R87	1010152009	CARBON FILM
R88	1010103006	CARBON FILM
R89	1010103006	CARBON FILM

No.	LDR	PT No.	DESCRIPTION
< T-3571 C0NT'D >			
D13	3110006004	DETECTOR	1S1588
D14	3110006004	DETECTOR	1S1538
D15	3110006004	DETECTOR	1S1588
D16	3110006004	DETECTOR	1S1588
D17	3110006004	DETECTOR	1S1588
D18	3110006004	DETECTOR	1S1588
D19	3110006004	DETECTOR	1S1588
D20	3110006004	DETECTOR	1S1588
D21	3110006004	DETECTOR	1S1588
D22	3110006004	DETECTOR	1S1588
D23	3110006004	DETECTOR	1S1588
D24	3120029003	ZENER	RD9.1E8 9.1V
D25	3120029003	ZENER	RD9.1E8 9.1V
D26	3110006004	DETECTOR	1S1588
D27	3110006004	DETECTOR	1S1588
D30	3110042008	BRIDGE RECTIFIER	U-02
- INTEGRATED CIRCUITS -			
IC1	3220075008	OP AMP	LF411
IC2	3220075008	OP AMP	LF411
IC3	3211496010	BAL MOD	MC1496L
- COILS -			
L3	3970159005	COIL	1.5uH 1.0%
L4	3970399005	COIL	3.9uH 1.0%
L5	3970159005	COIL	1.5uH 1.0%
- PC BOARD -			
	5902571026		T-35718

9. CABINET REMOVAL

- Take four screws, holding cord wrappers, to remove the Top and Bottom cover.

